

SPINNER DISKS

Precision Castings of Spinner Disks

- From the design, via casting until the complete product
- We are uncompromising as far as quality and deadlines are concerned
- Thanks to the latest equipment, we belong among the leaders in Europe
- Guarantee of top quality at reasonable price



Product Parameters

- Various diameter size: 250 – 520 mm
- Weight: 8 – 28 kg
- Material: 2.4879, Co Stelit, 141 I
- Life of the part: approx 350 hours

We provide the customers with

- Design and manufacture of mould for pressing wax patterns
- Processing of casting technology
- Manufacture of casting in required quantity, quality and time

Quality Guaranteed

- The foundry uses the latest equipment and vacuum furnaces
- Strict manufacture conditions guarantee output quality (AS 9100 Rev. C, ISO 14001:2004, NADCAP)
- X-ray inspection of parts
- Chemical analysis of castings
- 3D dimensional inspection of castings

Other Groups of Foundry Products



Transport Industry

Wheels, blades and turbocharger components

The castings are made of IN 713C and IN 713LC alloys.

Diameter range: $\varnothing 50 \div \varnothing 400$ mm
Weight range: 0.15 \div 44 kg

Power Industry

Rotor and stator blades of gas combustion turbines

The castings are made of IN 738C, IN 713LC, Mar M247 and B1914 materials

Dimension range: 50 \div 400 mm
Weight range: 0.1 \div 6.2 kg

Aerospace Industry

Turbine Engine Rotors and Guide Wheels and Auxiliary Power Units Rotors and Guide Wheels

Wheels of small gas combustion turbines are made of IN 713LC and IN 792-5A materials.